

TECHNICAL DATA SHEET



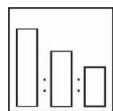
Acrylic Clear Coat 2:1 ECO

Acrylic clear coat of economy class. Cooperates with all base coats available on the market. Very easy application, good flow and quick drying facilitate work and reduce time the car spends in a spraying booth. Good hardness, resistance to UV and weather conditions guarantee high durability, and gloss and „depth” ensure excellent look of coated surface.

IT CAN BE USED ON THE FOLLOWING GROUND TYPES

Base coat.

MIXING RATIO



Clear coat ECO 2:1
Hardener
Thinner for acrylic products RANAL

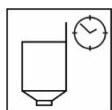
By volume

2
1
0-5%

By weight

100
49
0-4

SPRAYING VISCOSITY, NOZZLE, WORKING PRESSURE



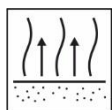
DIN 4/20°C 17÷19 s, Ø 1.3÷1.4mm, 3÷4 bar

INSTRUCTION FOR USE



The coat shall be applied on previously sprayed and dried layers of a base coat. Apply 2-3 single coats.

EVAPORATION TIME



5 ÷ 10 min. between the coats (depending on temperature, thickness of the coat and hardener used).

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DRYING TIME



10 minutes after the application of the last coat, it can be cured in higher temperature.

Dust free:

25 min. in 20°C or 5 min. in 60°C

Usable hardness:

14 hours in 20°C or 45 min. in 60°C

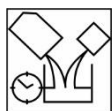
Complete hardness:

after 7 days in 20°C

THICKNESS OF THE COAT

Single dry coat: 30-35 µm

POT LIFE ONCE MIXED WITH HARDENER



With the use of **standard** and **slow** hardener:

about 2 hours in the temperature of 20°C

With the use of **fast** hardener:

about 40 min. in the temperature of 20°C

EFFICIENCY

1 litre of the coat + hardener in adequate proportion allows obtaining about 8 m² of a dry coat 50 µm thick.

CONTENT OF VOLATILE ORGANIC COMPOUNDS

VOC II/B/e = 840 g/l (for ready to use mixture)

VOC effective = 545 g/l

STORAGE CONDITIONS

Store in a dark and cool place away from fire and heat sources. The shelf life in original package in the temperature of 20°C is 24 months for the coat and 12 months for the hardener.

TOOLS CLEANING

Thinner for nitrocellulose products or thinner for acrylic products RANAL.

HEALTH AND SAFETY RECOMMENDATIONS

According to Material Safety Data Sheet of Dangerous Substance for particular product.

TECHNICAL DATA SHEET**PACKAGING**

Art. No	Capacity, L:	Package, pieces:	Package weight, kg:
30301-3	0,5	6	3,30
30301-1	1	6	6,60
30302	5	4	20,70
30304-3	utw. 0,25	12	3,60
30304-1	utw. 0,5	6	3,60
30303-1	utw. 2	8	10,20

This information is based on careful, laboratory research and our long-standing experience. Strong market position does not absolve us from constant control of the quality of our products. However, we are not responsible for the final results after incorrect use of the product.